Amendments to the Claims:

The following listing of claims will replace all prior versions, and listings, of claims in the application:

1. (Currently Amended) A method of scanning comprising the steps of:

providing a scanning system (10) having a sample holder (14,220,54) and a relatively

movable scanning device (18);

performing a scan of at least a part of an object (22,250,52) located on the sample holder and of at least a portion of a surface of the sample holder;

establishing orientation of a plane of the sample holder (14,220,54); and interpreting data from the scan using the orientation of the sample holder characterised in that, the orientation is being established using data from the scan of the object.

- 2. (Currently Amended) A method according to claim 1 wherein, the orientation is established by defining a plane (56b) of the sample holder.
- 3. (Currently Amended) A method according to claim 2 wherein, the plane in which orientation is established is limited by boundaries (76a,76b).
- 4. (Currently Amended) A method according to claim 1 wherein, the orientation is established by extracting at least three measurements.
- 5. (Currently Amended) A method according to claim 1 wherein, the orientation is established by extracting data for at least 240° around the surface of the sample holder.
- 6. (Currently Amended) A method according to claim 1 wherein, the orientation is established by measuring during a single process.
- 7. (Currently Amended) A method according to claim 1 wherein, the orientation is established by measuring during more than one discrete processes.

- 8. (Currently Amended) A method according to claim 1 wherein, the orientation is established within a defined vertical envelope with respect to the sample holder.
 - 9. (Currently Amended) A method of scanning comprising the steps of:

providing a scanning system (10) having a sample holder (14,220,54) and a relatively movable scanning device (18);

scanning a datum;

scanning a sample; and

interpreting data from the sample scan using data from the datum scan;

characterised in that wherein the scanning system automatically carries out the datum and sample scans.

10. (Currently Amended) A method of scanning comprising-the steps of:

providing a scanning system-(10) having a sample holder-(14,220,54) and a relatively movable scanning device-(18);

scanning a datum;

scanning a sample; and

interpreting data from the sample scan using data from the datum scan;

characterised in that wherein both the datum and sample scans are carried out effectively as one scan.

- 11. (New) The method of scanning according to claim 1 wherein the scan of the object and the scan of at least a portion of the sample holder are conducted as a single scan.
- 12. (New) The method of scanning according to claim 9 wherein the scanning a datum and the scanning a sample are conducted as a single scan.